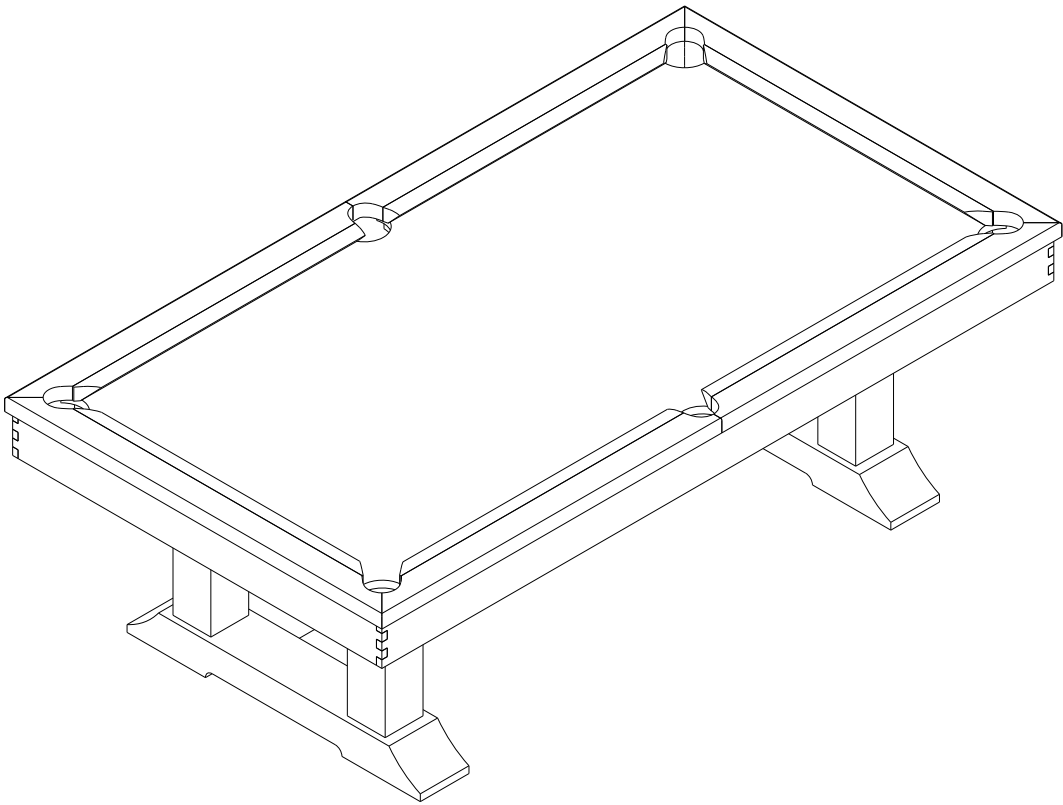
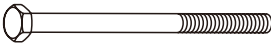


LUCAS



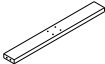
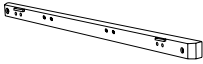
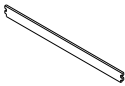
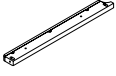
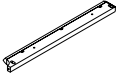
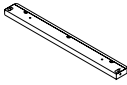
LUCAS TABLE ASSEMBLY INSTRUCTIONS

REPLACEMENT PARTS LIST (HARDWARE)

PACKAGE	ITEM#	SAMPLE	DESCRIPTION	QTY.
LEG/PANEL	H1		STUD BOLT 3/8" X 5-7/8"(M10X150mm)	4
	H2		FLAT WASHER 3/8" I.D.	8
	H3		HEX NUT 3/8" I.D.	8
	H4		HEX HEAD CROSS BOLT 3/8" X 3-1/8"(M10X80mm)	4
	H5		FLAT WASHER 3/8" I.D.	4
	H6		STUD BOLT 3/8" X 4"(M10X100mm)	4
	H7		FLAT WASHER 3/8" I.D.	4
	H8		HEX NUT 3/8" I.D.	4
	H9		HEX BOLT 3/8" X 5-1/8"(M10X130mm)	8
	H10		FLAT WASHER 3/8" I.D.	16
	H11		HEX NUT 3/8" I.D.	8
BEAM/BLOCK	H12		HEX BOLT 3/8" X 5-1/8"(M10X130mm)	4
	H13		FLAT WASHER 3/8" I.D.	4
	H14		NUT 3/8" I.D.	4
	H15		HEX HEAD CROSS BOLT 5/16" X3-1/8"(M8X80mm)	4
	H16		FLAT WASHER 5/16" I.D.	4
	H17		HEX HEAD CROSS BOLT 5/16" X 3-1/8"(M8X80mm)	16

REPLACEMENT PARTS LIST (HARDWARE)

PACKAGE	ITEM#	SAMPLE	DESCRIPTION	QTY.
	H18		FLAT WASHER 5/16" I.D.	16
RAIL/POCKET/SLATE	H19		FLAT HEAD SCREW 1/4" X 2-3/4"(M6X70mm)	12
	H20		STUD BOLT 5/16" X 5-1/2"(M8X140mm)	2
	H21		STUD BOLT 5/16" X 3-1/2"(M8X88mm)	4
	H22		FLAT WASHER 5/16" I.D.	12
	H23		HEX NUT 5/16" I.D.	12
	H24		HEX HEAD CROSS BOLT 5/16" X 1"(M8X25mm)	16
	H25		FLAT WASHER 5/16" I.D.	16
	H26		HEX HEAD CROSS BOLT 5/16" X 1-7/16"(M8X36mm)	12
	H27		FLAT WASHER 5/16" I.D.	12
	H28		HEX HEAD CROSS BOLT 3/8" X 2-3/8"(M10X60mm)	18
	H29		DOME WASHER 3/8" I.D.	18
	H30		FLAT HEAD SCREW 5# X 1/2"(M3X12mm)	24

REPLACEMENT PARTS LIST				
PACKAGE	ITEM#	SAMPLE	DESCRIPTION	QTY.
LEG	1		LEG	2
	2		CENTER BEAM	1
	3		LEG BEAM-A	2
	4		LEG BEAM-B	2
FRAME(PANEL)	5		SIDE CABINET	2
	6		END CABINET	2
	7		SIDE APRON	2
	8		END APRON	2
	9		APRON JOINT CORNER BLOCK	4
	10		LONG WOODEN BLOCK	4
	11		SHORT WOODEN BLOCK	4
BEAM	12		CROSS BEAM	2
TOP RAIL	13		TOP RAIL LEFT SIDE	2
	14		TOP RAIL RIGHT SIDE	2
	15		TOP RAIL END	2
POCKET	16		SIDE POCKET	2

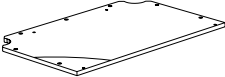
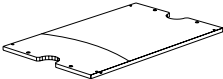
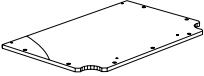
REPLACEMENT PARTS LIST				
PACKAGE	ITEM#	SAMPLE	DESCRIPTION	QTY.
	17		CORNER POCKET	4
SLATE	18		SLATE (LEFT)	1
	19		SLATE (CENTER)	1
	20		SLATE (RIGHT)	1
	21		WOOD JOINT	16

FIG.1

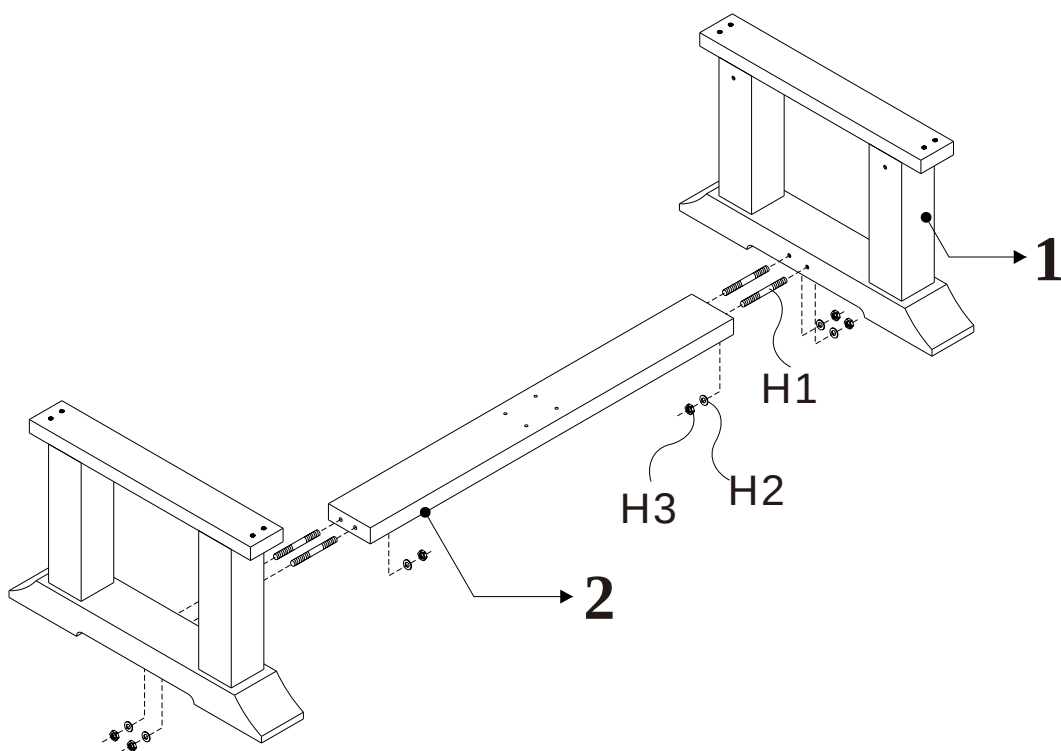


FIG.2

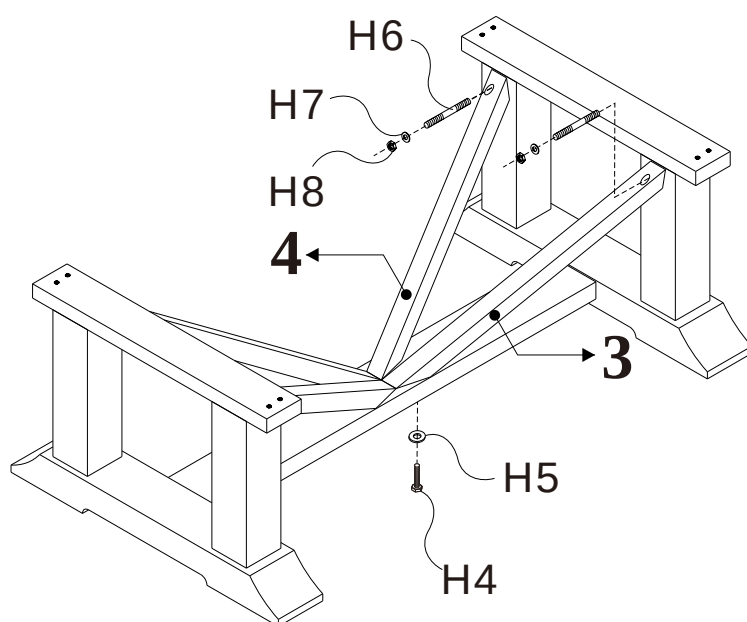


FIG.3

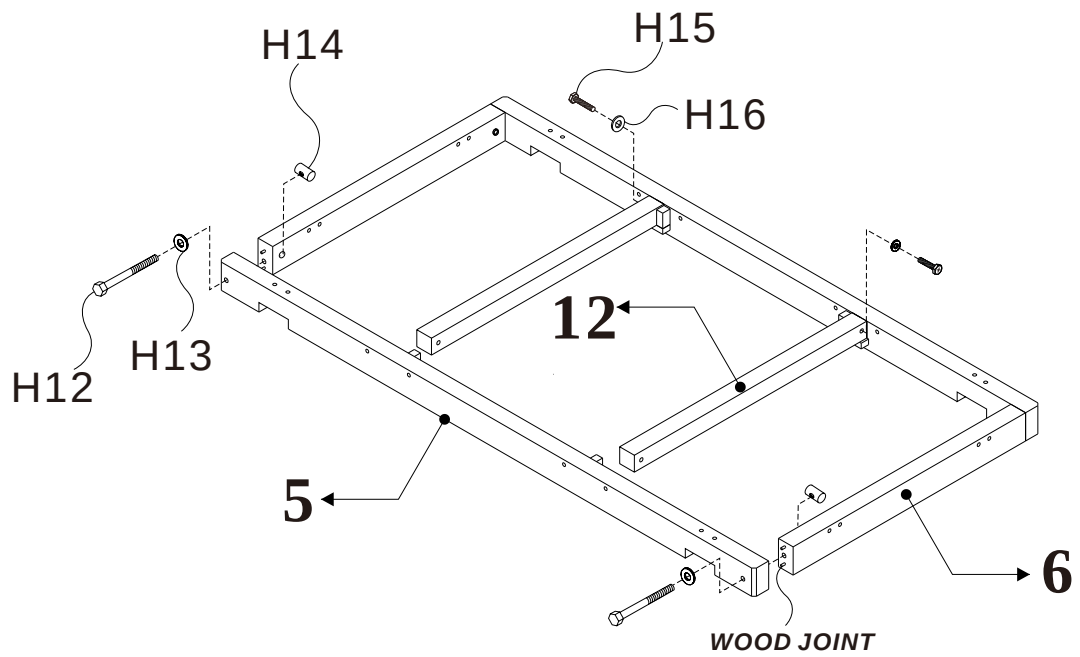


FIG.4

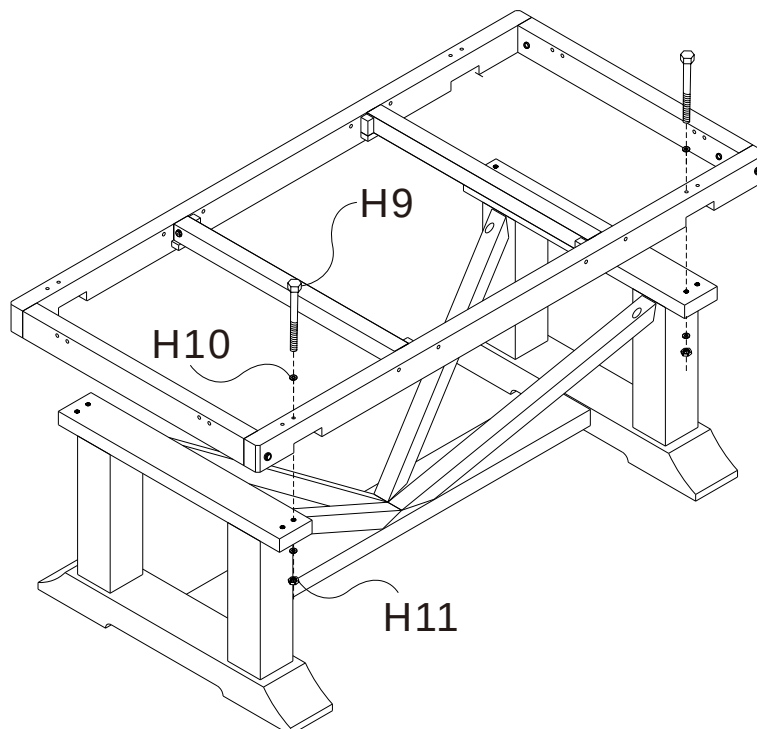


FIG.5

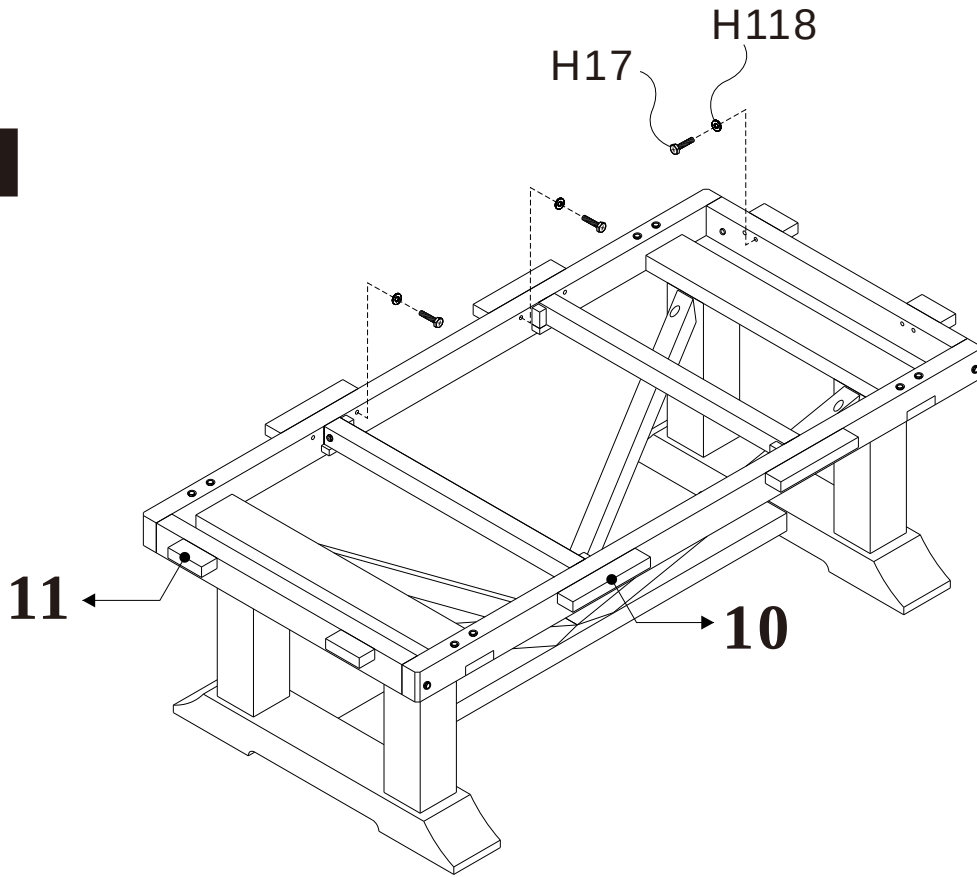


FIG.6

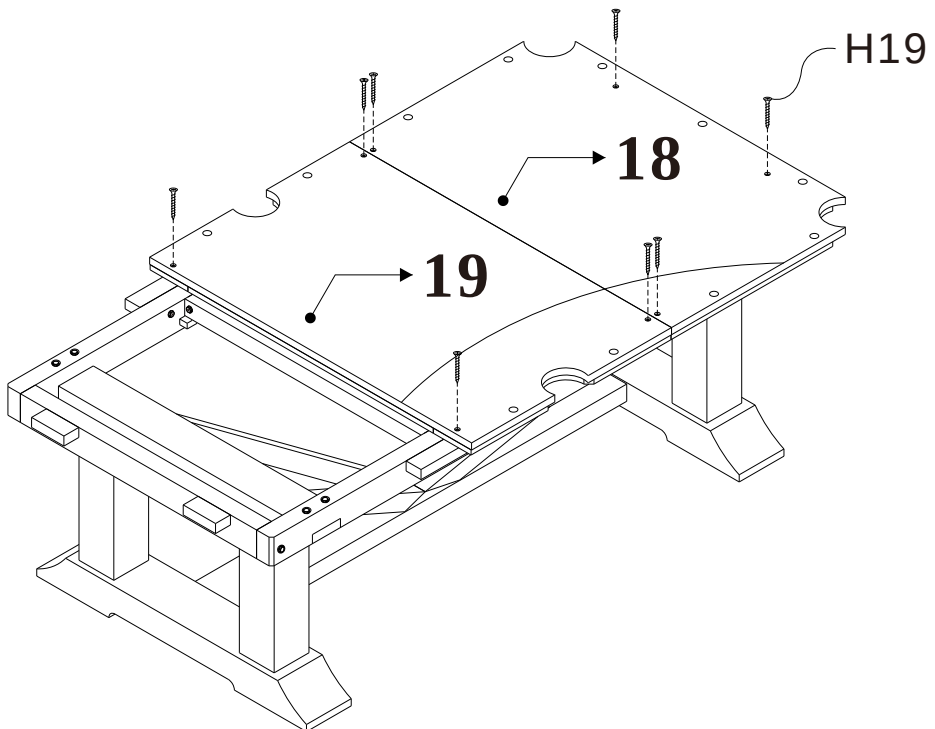


FIG.7

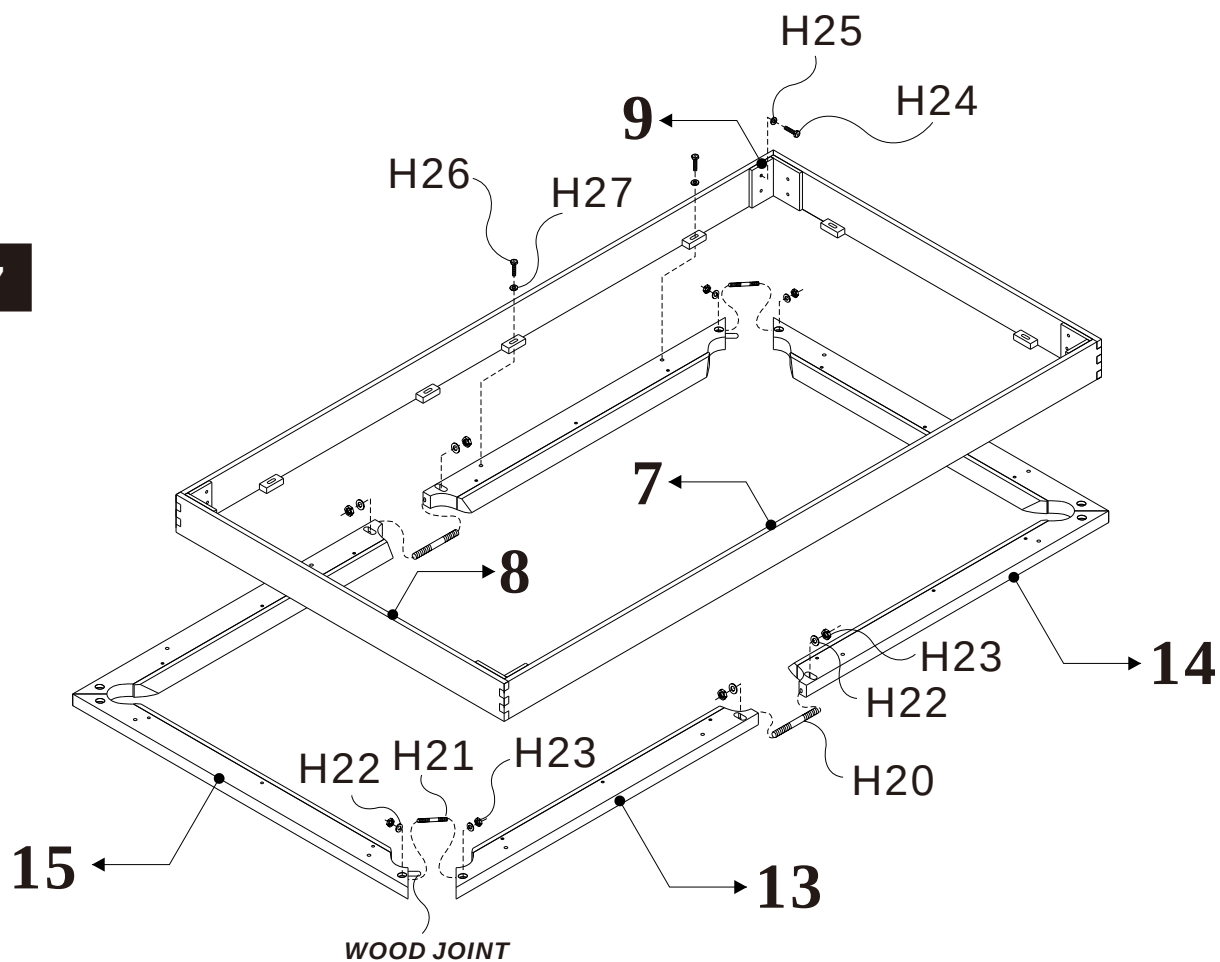
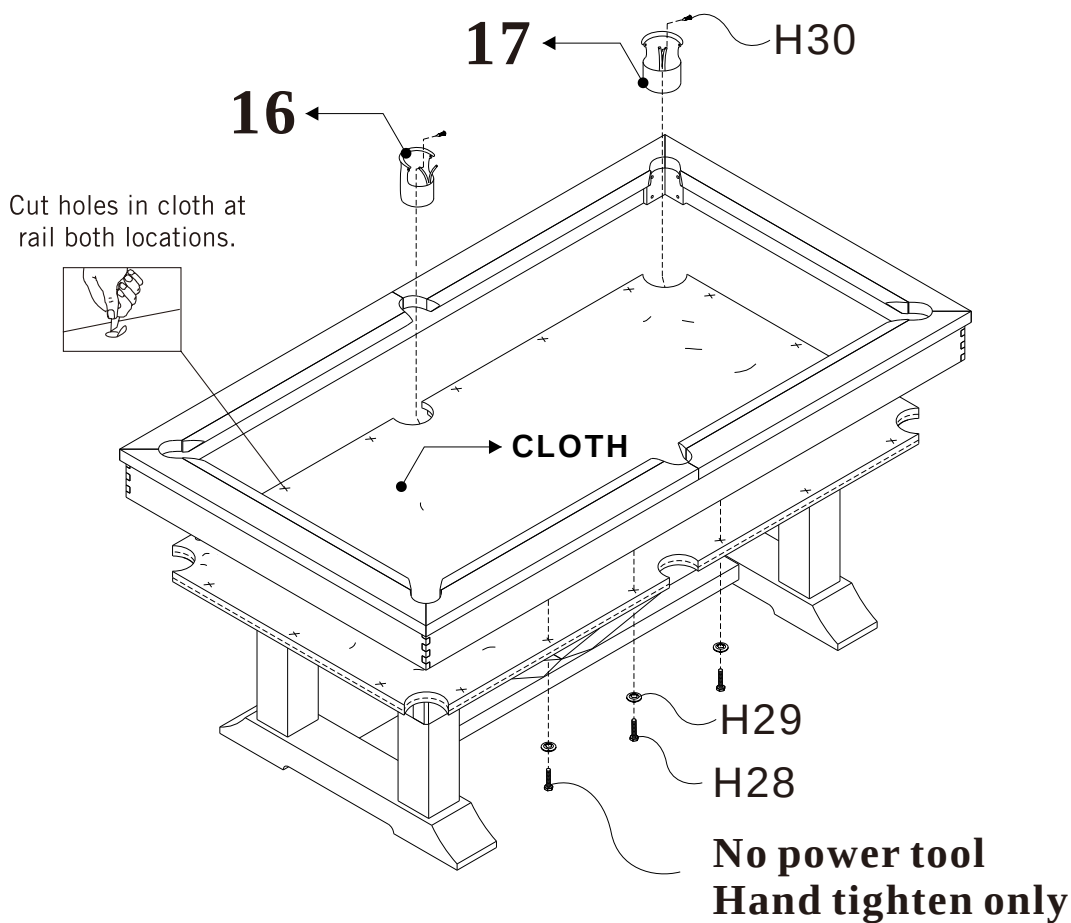


FIG.8



Finish

